IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE PCT NATIONAL STAGE APPLICATION OF

Art Unit: 1634

Kudaravalli Sridhar et al.

Examiner: Pohnert, Steven C

INTERNATIONAL APPLICATION NO: PCT/EP03/10798

FILED: September 29, 2003

H.S. APPLICATION NO: 10/529613

35 USC §371 DATE: June 08, 2005

FOR: Methods for Predict Cholesterol Elevations during

Immunosuppressant Therapy

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1450

PETITION FOR EXTENSION OF TIME

Sir

The Office Action of October 26, 2009 has a shortened statutory time set to expire on November 16, 2009 after a one-month extension was requested. Another one-month extension is hereby requested oursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$130 for payment of the extension fee. The Commissioner is hereby authorized to charge any additional fees under 37 CFR \$1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

Novartis Pharmaceuticals Corporation One Health Plaza, Bldg. 101 East Hanover, NJ 07936 (862) 778-9308

Date:

Leslie Fischer Attorney for Applicant Reg. No. 58,393

Respectfully submitte